

Ampco Pumps Company
L Series Cross Reference Guide

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Ampco Pumps Company Electronic Cross Reference Guide

Navigation

This document is a useful cross reference guide in referencing Fristam part numbers and their Ampco replacement. It lists both the old version of Fristam's part number, the current Fristam part number, the Ampco equivalent part number, and an item description.

The item numbers are not in sequential order, but the descriptions are. However, to search for a specific part number, it is easiest to hit CONTROL+F and that will bring up a find feature. Type in your part number and the search will find where the part is in the reference pages.

Please note that Ampco offers stainless steel adapters and silicon carbide vs. carbon seals as standard items. In these cases we will reference one single item to replace both the standard Fristam part and also the upgraded optional part. Ampco also issues only one impeller number with a trim size whereas Fristam offers individual part numbers for a wide variety of impeller sizes.

For pumps or parts not listed in the cross reference pages, please contact Ampco Pumps for assistance.

Note:

*Not all pumps and part numbers referenced in this guide are currently available from Ampco.
Please see your price lists or contact the factory with any questions.*

Fristam Pump Model	Pump Size	RPM	Ampco Pump Model
FPX 701	1½ x 1½	1750	LC-R01
FPX 702	1½ x 1½	3500	LC-R02
FPX 711	2 x 1½	1750	LC-R11
FPX 712	2 x 1½	3500	LC-R12
FPX 721	2 x 1½	1750	LC-R21
FPX 722	2 x 1½	3500	LC-R22
FPX 731	2 x 1½	1750	LC-R31
FPX 732	2½ x 2	3500	LC-R32
FPX 741	2½ x 2	1750	LC-R41
FPX 742	2½ x 2	3500	LC-R42
FPX 1732	2½ x 2	3500	LC-R132
FPX 1741	2½ x 2	1750	LC-R141
FPX 1742	2½ x 2	3500	LC-R142
FPX 3521	2½ x 2	1750	LC-V521
FPX 3522	2½ x 2	3500	LC-V522
FPX 3531	2½ x 2	1750	LC-V531
FPX 3532	2½ x 2	3500	LC-V532
FPX 3541	3 x 2½	1750	LC-V541
FPX 3542	3 x 2½	3500	LC-V542
FPX 3451	3 x 2	1750	Not Made by Ampco
FPX 3452	3 x 2	3500	Not Made by Ampco
FPX 3551	3 x 2½	1750	LC-V551
FPX 3552	3 x 2½	3500	LC-V552
FPX 1051	4 x 4	1750	LC-X051
FPX 1151	4 x 4	1750	LC-X151
FPX 1161	4 x 4	1750	LC-X161

Ampco manufactures all models shown in table, as well as enlarged inlet options for most pumps. Please contact our factory or your local distributor for more information.



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Fristam Pump Model	Pump Size	RPM	Ampco Pump Model
FP 701	1½ x 1½	1750	LD-R01
FP 702	1½ x 1½	3500	LD-R02
FP 711	2 x 1½	1750	LD-R11
FP 712	2 x 1½	3500	LD-R12
FP 721	2 x 1½	1750	LD-R21
FP 722	2 x 1½	3500	LD-R22
FP 731	2 x 1½	1750	LD-R31
FP 732	2½ x 2	3500	LD-R32
FP 741	2½ x 2	1750	LD-R41
FP 742	2½ x 2	3500	LD-R42
FP 1732	2½ x 2	3500	LD-R132
FP 1741	2½ x 2	1750	LD-R141
FP 1742	2½ x 2	3500	LD-R142
FP 3521	2½ x 2	1750	LD-V521
FP 3522	2½ x 2	3500	LD-V522
FP 3531	2½ x 2	1750	LD-V531
FP 3532	2½ x 2	3500	LD-V532
FP 3541	3 x 2½	1750	LD-V541
FP 3542	3 x 2½	3500	LD-V542
FP 3451	3 x 2	1750	Not Made by Ampco
FP 3452	3 x 2	3500	Not Made by Ampco
FP 3551	3 x 2½	1750	LD-V551
FP 3552	3 x 2½	3500	LD-V552
FP 1051	4 x 4	1750	LD-X051
FP 1151	4 x 4	1750	LD-X151
FP 1161	4 x 4	1750	LD-X161



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Fristam Old Part Number	Fristam New Part Number	Ampco Part Number	Fristam Description	Ampco Description
66502734	1802600002	GS2600002-SC	633 Single Seal Kit FR/N/V	633 Single Seal Kit C/N/V
66500488	1802600004	GS2600002-SC	633 Single Seal Kit C/N/V	633 Single Seal Kit C/N/V
66503790	1802600135	GS2600005	633 Single Seal Kit FR/CN/V	633 Single Seal Kit C/C/V
66501056	1802600005	GS2600005	633 Single Seal Kit C/CN/V	633 Single Seal Kit C/C/V
66502735	1802600000	GS2600000-SC	633 Double Seal Kit FR/N/K/V	633 Double Seal Kit C/N/K/V
66504274	1802600140	GS2600006	633 Double Seal Kit FR/CN/K/V	633 Double Seal Kit C/C/C/V
66501057	1802600006	GS2600006	633 Double Seal Kit C/CN/K/V	633 Double Seal Kit C/C/C/V
66502784	1802600127	GS2600127-SC	735 Single Seal Kit FR/N/V	735 Single Seal Kit C/N/V
66502939	1802600296	GS2600127-SC	735 Single Seal Kit C/N/V	735 Single Seal Kit C/N/V
66504360	1802600143	GS2600129	735 Single Seal Kit FR/CN/V	735 Single Seal Kit C/C/V
66502943	1802600129	GS2600129	735 Single Seal Kit C/CN/V	735 Single Seal Kit C/C/V
66502795	1802600128	GS2600128-SC	735 Double Seal Kit FR/N/K/V	735 Double Seal Kit C/N/K/V
66502938	1802600288	GS2600128-SC	735 Double Seal Kit C/N/K/V	735 Double Seal Kit C/N/K/V
66504702	1802600142	GS2600130	735 Double Seal Kit FR/CN/K/V	735 Double Seal Kit C/C/C/V
66502944	1802600130	GS2600130	735 Double Seal Kit C/CN/K/V	735 Double Seal Kit C/C/C/V
66503073	1802600009	GS2600009-SC	736 Single Seal Kit FR/N/V	736 Single Seal Kit C/N/V
66504594	1802600141	GS2600132	736 Single Seal Kit FR/CN/V	736 Single Seal Kit C/C/V
66503270	1802600132	GS2600132	736 Single Seal Kit C/CN/V	736 Single Seal Kit C/C/V
66502996	1802600131	GS2600131-SC	736 Double Seal Kit FR/N/K/V	736 Double Seal Kit C/N/K/V
66504969	1802600393	GS2600139	736 Double Seal Kit FR/CN/K/V	736 Double Seal Kit C/C/C/V
66503296	1802600139	GS2600139	736 Double Seal Kit C/CN/K/V	736 Double Seal Kit C/C/C/V

Note:

Ampco manufactures a silicon carbide rotating seal as standard and offers a full silicon stationary seal in place of the Fristam silicon carbide/carbon split center seals.

Seal Details

FR = chrome oxide coated stainless steel

C = silicon carbide

N = carbon

CN = carbon/silicon carbide split stationary piece

V = Viton

K = Ceramic

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Casings

Old Fristam No.	New Fristam Number	Ampco Part Number	Part Description
57500363	1404610000	SV04610000	CASING 1-1/2" CLAMP (for FPX 700 140-210TC)
57500364	1414610000	SV14610000	CASING 1-1/2" CLAMP (for FPX 710 140-210TC)
57500366	1424610000	SV24610000	CASING 1-1/2" CLAMP (for FPX 720,731 140-210TC)
57503314	1444610002	Contact Ampco	CASING 1-1/2" CLAMP (for FPX 732*,740* 140-210TC)
57500368	1444610001	SV44610001	CASING 2" CLAMP (for FPX 732,740 140-210TC)
57501110	1444610004	SV44610004	CASING 2" CLAMP (for FPX 732,740 250TC)
57500370	1444610003	SV44610003	CASING 2" CLAMP (for FPX 732,740 280TSC)
57500377	1470610000	SV70610000	CASING 2" CLAMP (for FPX 1732,1740 180-210TC)
57501104	1470610002	SV70610002	CASING 2" CLAMP (for FPX 1732,1740 250TC)
57500376	1470610001	SV70610001	CASING 2" CLAMP (for FPX 1732,1740 280TSC)
57501572	1470610003	SV70610003	CASING 2" CLAMP (for FPX 1732,1740 320TSC)
57500355	1428610000	SV28610000	CASING 2" CLAMP (for FPX 3520 140-210TC)
57500356	1438610000	SV38610000	CASING 2" CLAMP (for FPX 3530 140-210TC)
57501107	1438610002	SV38610002	CASING 2" CLAMP (for FPX 3530 250TC)
57500357	1438610001	SV38610001	CASING 2" CLAMP (for FPX 3530 280TSC)
57500353	1456610000	Not made by Ampco	CASING 2" CLAMP (for FPX 3450 140-250TC)
57503949	1456610002	Not made by Ampco	CASING 2" CLAMP (for FPX 3450 250TC)
57500354	1456610001	Not made by Ampco	CASING 2" CLAMP (for FPX 3450 280TSC)
57501030	1456610003	Not made by Ampco	CASING 2" CLAMP (for FPX 3450 320TSC(D))
57500359	1448610000	SV48610000	CASING 2-1/2" CLAMP (for FPX 3540 140-210TC)
57501113	1448610002	SV48610002	CASING 2-1/2" CLAMP (for FPX 3540 250TC)
57500358	1448610001	SV48610001	CASING 2-1/2" CLAMP (for FPX 3540 280TSC)
57501008	1448610003	SV48610003	CASING 2-1/2" CLAMP (for FPX 3540 320TSC)
57500360	1458610000	Contact Ampco	CASING 2-1/2" CLAMP (for FPX 3550 180-210TC)
57501101	1458610002	SV58610002	CASING 2-1/2" CLAMP (for FPX 3550 210-250TC)
57500361	1458610001	SV58610001	CASING 2-1/2" CLAMP (for FPX 3550 280TSC)
57500362	1458610003	SV58610003	CASING 2-1/2" CLAMP (for FPX 3550 320TSC)
57502243	1473610000	SV73610000	CASING 4" CLAMP (for FPX 1050,1150,1160)

* Denotes enlarged or reduced pump outlet

1404610008	SV04610000	CASING 1-1/2" CLAMP (for FP 700 140-210TC)
1414610001	SV14610000	CASING 1-1/2" CLAMP (for FP 710 140-210TC)
1424610004	SV24610000	CASING 1-1/2" CLAMP (for FP 720,731 140-210TC)
1444610000	SV44610001	CASING 2" CLAMP (for FP 732,740 140-210TC)
1444610021	SV44610003	CASING 2" CLAMP (for FP 732,740 250TC-280TSC)
1470610010	SV70610001	CASING 2" CLAMP (for FP 1732,1740 250TC-280TSC)
1470610017	SV70610000	CASING 2" CLAMP (for FP 1732,1740 180-210TC)
1470610033	SV70610003	CASING 2" CLAMP (for FP 1732,1740 320TSC)
1428610003	SV28610000	CASING 2" CLAMP (for FP 3520 140-210TC)
1438610012	SV38610000	CASING 2" CLAMP (for FP 3530 140-210TC)
1438610019	SV38610001	CASING 2" CLAMP (for FP 3530 250TC-280TSC)
1448610017	SV48610000	CASING 2-1/2" CLAMP (for FP 3540 140-210TC)
1448610010	SV48610001	CASING 2-1/2" CLAMP (for FP 3540 250TC-280TSC)
1448610028	SV48610003	CASING 2-1/2" CLAMP (for FP 3540 320TSC)
1458610007	SV58610001	CASING 2-1/2" CLAMP (for FP 3550 180TC-280TSC)
1458610005	SV58610003	CASING 2-1/2" CLAMP (for FP 3550 320TSC)
1473610004	SV73610000	CASING 4" CLAMP (for FP 1050,1150,1160)



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Old Fristam No.	New Fristam Number	Ampco Part Number	Part Description
59500393	1404620109	SC04620109	COVER 1-1/2" CLAMP (for FPX 700)
59500394	1414620085	Contact Ampco	COVER 1-1/2" CLAMP (for FPX 710*)
59500396	1424620108	Contact Ampco	COVER 1-1/2" CLAMP (for FPX 720*,731*)
59508058	1404620279	Contact Ampco	COVER 2" CLAMP (for FPX 700*)
59500395	1414620258	SC14620258	COVER 2" CLAMP (for FPX 710)
59500397	1424620286	SC24620286	COVER 2" CLAMP (for FPX 720,731)
59503219	1444620083	Contact Ampco	COVER 2" CLAMP (for FPX 732*,740*,1732*,1740*)
59504174	1414620421	Contact Ampco	COVER 2-1/2" CLAMP (for FPX 710*)
59500398	1424620437	Contact Ampco	COVER 2-1/2" CLAMP (for FPX 720*,731*)
59500400	1444620279	SC44620279	COVER 2-1/2" CLAMP (for FPX 732,740,1732,1740)
59500402	1428620064	SC28620064	COVER 2-1/2" CLAMP (for FPX 3520)
59500403	1438620056	SC38620056	COVER 2-1/2" CLAMP (for FPX 3530)
59503300	1424620587	Contact Ampco	COVER 3" CLAMP (for FPX 720*,731*)
59500439	1444620432	Contact Ampco	COVER 3" CLAMP (for FPX 732*,740*,1732*,1740*)
59502105	1428620154	Contact Ampco	COVER 3" CLAMP (for FPX 3520*)
59501444	1438620161	Contact Ampco	COVER 3" CLAMP (for FPX 3530*)
59500404	1448620098	SC48620098	COVER 3" CLAMP (for FPX 3540)
59500405	1458620074	SC58620074	COVER 3" CLAMP (for FPX 3450,3550)
59500406	1471620106	SC71620106	COVER 4" CLAMP (for FPX 1050)
59500407	1473620078	SC73620078	COVER 4" CLAMP (for FPX 1151,1161)
59502465	1448620245	Contact Ampco	COVER 4" CLAMP (for FPX 3540*)
59501445	1458620286	Contact Ampco	COVER 4" CLAMP (for FPX 3450,3550*)
59502739	1473620267	SC73620267	COVER 6" CLAMP (for FPX 1161*)
59503199	1458620449	Contact Ampco	COVER 6" CLAMP (for FPX 3550*)

* Denotes enlarged or reduced pump inlet



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Old Fristam Number	New Fristam Number	Ampco Part Number	Part Description
55500121	1404630037	SI04630037	700 Impeller 99mm 18/ 316L 32 Ra
55500122	1404630038	" "	700 Impeller 95mm 18/ 316L 32 Ra
55500123	1404630040	" "	700 Impeller 90mm 18/ 316L 32 Ra
55500124	1404630041	" "	700 Impeller 85mm 18/ 316L 32 Ra
55500125	1404630039	" "	700 Impeller 80mm 18/ 316L 32 Ra
55501140	1404630036	" "	700 Impeller 75mm 18/ 316L 32 Ra
55500127	1414630047	SI14630047	710 Impeller 130mm 18/ 316L 32 Ra
55500128	1414630044	" "	710 Impeller 125mm 18/ 316L 32 Ra
55500129	1414630046	" "	710 Impeller 120mm 18/ 316L 32 Ra
55500130	1414630043	" "	710 Impeller 115mm 18/ 316L 32 Ra
55500131	1414630048	" "	710 Impeller 110mm 18/ 316L 32 Ra
55501144	1414630045	" "	710 Impeller 105mm 18/ 316L 32 Ra
55500913	1414630042	" "	710 Impeller 100mm 18/ 316L 32 Ra
55500133	1424630051	SI24630051	720 Impeller 145mm 18/ 316L 32 Ra
55500134	1424630053	" "	720 Impeller 140mm 18/ 316L 32 Ra
55500135	1424630050	" "	720 Impeller 135mm 18/ 316L 32 Ra
55500136	1424630054	" "	720 Impeller 130mm 18/ 316L 32 Ra
55500137	1424630052	" "	720 Impeller 125mm 18/ 316L 32 Ra
55500909	1424630055	" "	720 Impeller 120mm 18/ 316L 32 Ra
55500883	1424630049	" "	720 Impeller 115mm 18/ 316L 32 Ra
55501096	1424630048	" "	720 Impeller 110mm 18/ 316L 32 Ra
55500138	1424630065	SI24630065	731 Impeller 175mm 18/ 316L 32 Ra
55500139	1424630064	" "	731 Impeller 170mm 18/ 316L 32 Ra
55500140	1424630075	" "	731 Impeller 165mm 18/ 316L 32 Ra
55500141	1424630066	" "	731 Impeller 160mm 18/ 316L 32 Ra
55500142	1424630076	" "	731 Impeller 155mm 18/ 316L 32 Ra
55500143	1424630074	" "	731 Impeller 150mm 18/ 316L 32 Ra
55500145	1444630250	SI44630250	732 Impeller 165mm 18/ 316L 32 Ra
55500146	1444630258	" "	732 Impeller 160mm 18/ 316L 32 Ra
55500147	1444630270	" "	732 Impeller 155mm 18/ 316L 32 Ra
55500148	1444630254	" "	732 Impeller 150mm 18/ 316L 32 Ra
55501097	1444630257	" "	732 Impeller 145mm 18/ 316L 32 Ra
55501179	1444630313	" "	732 Impeller 140mm 18/ 316L 32 Ra
55501178	1444630312	" "	732 Impeller 135mm 18/ 316L 32 Ra
55501090	1444630315	" "	732 Impeller 130mm 18/ 316L 32 Ra
55501177	1444630319	" "	732 Impeller 125mm 18/ 316L 32 Ra
55501176	1444630318	" "	732 Impeller 120mm 18/ 316L 32 Ra
55501208	1444630253	SI44630253	732 Impeller 165mm 22/ 316L 32 Ra
55501207	1444630259	" "	732 Impeller 160mm 22/ 316L 32 Ra
55500150	1444630268	SI44630268	740 Impeller 205mm 18/ 316L 32 Ra
55500151	1444630265	" "	740 Impeller 200mm 18/ 316L 32 Ra
55500152	1444630247	" "	740 Impeller 195mm 18/ 316L 32 Ra
55500153	1444630243	" "	740 Impeller 190mm 18/ 316L 32 Ra
55500154	1444630239	" "	740 Impeller 185mm 18/ 316L 32 Ra
55500155	1444630263	" "	740 Impeller 180mm 18/ 316L 32 Ra
55500156	1444630241	" "	740 Impeller 175mm 18/ 316L 32 Ra
55500157	1444630261	" "	740 Impeller 170mm 18/ 316L 32 Ra
55500158	1444630269	SI44630269	740 Impeller 205mm 22/ 316L 32 Ra
55500159	1444630267	" "	740 Impeller 200mm 22/ 316L 32 Ra
55500160	1444630266	" "	740 Impeller 195mm 22/ 316L 32 Ra
55500161	1444630252	" "	740 Impeller 190mm 22/ 316L 32 Ra
55500162	1444630235	" "	740 Impeller 185mm 22/ 316L 32 Ra
55501211	1444630238	" "	740 Impeller 180mm 22/ 316L 32 Ra
55501210	1444630234	" "	740 Impeller 175mm 22/ 316L 32 Ra
55501209	1444630249	" "	740 Impeller 170mm 22/ 316L 32 Ra

Old Fristam Number	New Fristam Number	Ampco Part Number	Part Description
55500178	1470630239	SI70630239	1732 Impeller 165mm 18/ 316L 32 Ra
55500179	1470630258	" "	1732 Impeller 160mm 18/ 316L 32 Ra
55500180	1470630272	" "	1732 Impeller 155mm 18/ 316L 32 Ra
55500181	1470630263	" "	1732 Impeller 150mm 18/ 316L 32 Ra
55501188	1470630272	" "	1732 Impeller 145mm 18/ 316L 32 Ra
55501094	1470630317	" "	1732 Impeller 140mm 18/ 316L 32 Ra
55500198	1470630251	SI70630251	1732 Impeller 165mm 22/ 316L 32 Ra
55500199	1470630257	" "	1732 Impeller 160mm 22/ 316L 32 Ra
55500200	1470630269	" "	1732 Impeller 155mm 22/ 316L 32 Ra
55500201	1470630340	" "	1732 Impeller 150mm 22/ 316L 32 Ra
55501194	1470630323	" "	1732 Impeller 145mm 22/ 316L 32 Ra
55501193	1470630322	" "	1732 Impeller 140mm 22/ 316L 32 Ra
55500182	1470630243	SI70630243	1740 Impeller 205mm 18/ 316L 32 Ra
55500183	1470630254	" "	1740 Impeller 200mm 18/ 316L 32 Ra
55500184	1470630268	" "	1740 Impeller 195mm 18/ 316L 32 Ra
55500185	1470630262	" "	1740 Impeller 190mm 18/ 316L 32 Ra
55500186	1470630238	" "	1740 Impeller 185mm 18/ 316L 32 Ra
55500187	1470630250	" "	1740 Impeller 180mm 18/ 316L 32 Ra
55500188	1470630249	" "	1740 Impeller 175mm 18/ 316L 32 Ra
55500189	1470630240	" "	1740 Impeller 170mm 18/ 316L 32 Ra
55500190	1470630235	SI70630235	1740 Impeller 205mm 22/ 316L 32 Ra
55500191	1470630255	" "	1740 Impeller 200mm 22/ 316L 32 Ra
55500192	1470630261	" "	1740 Impeller 195mm 22/ 316L 32 Ra
55500193	1470630264	" "	1740 Impeller 190mm 22/ 316L 32 Ra
55500194	1470630245	" "	1740 Impeller 185mm 22/ 316L 32 Ra
55500195	1470630260	" "	1740 Impeller 180mm 22/ 316L 32 Ra
55500196	1470630248	" "	1740 Impeller 175mm 22/ 316L 32 Ra
55501216	1470630241	" "	1740 Impeller 170mm 22/ 316L 32 Ra
55504722	1470630234	SI70630234	1740 Impeller 205mm 30/ 316L 32 Ra ext hub
55504758	1470630256	" "	1740 Impeller 200mm 30/ 316L 32 Ra ext hub
55504740	1470630270	" "	1740 Impeller 195mm 30/ 316L 32 Ra ext hub
55504739	1470630265	" "	1740 Impeller 190mm 30/ 316L 32 Ra ext hub
55504760	1470630246	" "	1740 Impeller 185mm 30/ 316L 32 Ra ext hub
55500270	1428630092	SI28630092	3520 Impeller 145mm 18/ 316L 32 Ra
55500271	1428630094	" "	3520 Impeller 140mm 18/ 316L 32 Ra
55500272	1428630085	" "	3520 Impeller 135mm 18/ 316L 32 Ra
55500273	1428630097	" "	3520 Impeller 130mm 18/ 316L 32 Ra
55500274	1428630095	" "	3520 Impeller 125mm 18/ 316L 32 Ra
55500275	1428630087	" "	3520 Impeller 120mm 18/ 316L 32 Ra
55501092	1428630091	" "	3520 Impeller 115mm 18/ 316L 32 Ra
No Part Number	1428630084	SI28630084	3520 Impeller 145mm 22/ 316L 32 Ra
55501278	1428630093	" "	3520 Impeller 140mm 22/ 316L 32 Ra


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Old Fristam Number	New Fristam Number	Ampco Part Number	Part Description
55500263	1438630134	SI38630134	3530 Impeller 175mm 18/ 316L 32 Ra
55500264	1438630137	" "	3530 Impeller 170mm 18/ 316L 32 Ra
55500265	1438630133	" "	3530 Impeller 165mm 18/ 316L 32 Ra
55500266	1438630120	" "	3530 Impeller 160mm 18/ 316L 32 Ra
55500267	1438630129	" "	3530 Impeller 155mm 18/ 316L 32 Ra
55500268	1438630132	" "	3530 Impeller 150mm 18/ 316L 32 Ra
55500876	1438630127	" "	3530 Impeller 145mm 18/ 316L 32 Ra
55501200	1438630139	" "	3530 Impeller 140mm 18/ 316L 32 Ra
55501199	1438630126	" "	3530 Impeller 135mm 18/ 316L 32 Ra
55501198	1438630125	" "	3530 Impeller 130mm 18/ 316L 32 Ra
55500276	1438630138	SI38630138	3530 Impeller 175mm 22/ 316L 32 Ra
55500277	1438630135	" "	3530 Impeller 170mm 22/ 316L 32 Ra
55500278	1438630122	" "	3530 Impeller 165mm 22/ 316L 32 Ra
55500279	1438630121	" "	3530 Impeller 160mm 22/ 316L 32 Ra
55501032	1438630123	" "	3530 Impeller 155mm 22/ 316L 32 Ra
55501205	1438630131	" "	3530 Impeller 150mm 22/ 316L 32 Ra
55501204	1438630130	" "	3530 Impeller 145mm 22/ 316L 32 Ra
55501203	1438630136	" "	3530 Impeller 140mm 22/ 316L 32 Ra
55501202	1438630128	" "	3530 Impeller 135mm 22/ 316L 32 Ra
55501201	1438630124	" "	3530 Impeller 130mm 22/ 316L 32 Ra
55500256	1448630228	SI48630228	3540 Impeller 205mm 18/ 316L 32 Ra
55500257	1448630245	" "	3540 Impeller 200mm 18/ 316L 32 Ra
55500258	1448630238	" "	3540 Impeller 195mm 18/ 316L 32 Ra
55500259	1448630232	" "	3540 Impeller 190mm 18/ 316L 32 Ra
55500260	1448630231	" "	3540 Impeller 185mm 18/ 316L 32 Ra
55500261	1448630222	" "	3540 Impeller 180mm 18/ 316L 32 Ra
55500917	1448630239	" "	3540 Impeller 175mm 18/ 316L 32 Ra
55501226	1448630221	" "	3540 Impeller 170mm 18/ 316L 32 Ra
55501225	1448630216	" "	3540 Impeller 165mm 18/ 316L 32 Ra
55500916	1448630242	" "	3540 Impeller 160mm 18/ 316L 32 Ra
55501443	1448630229	" "	3540 Impeller 155mm 18/ 316L 32 Ra
55501357	1448630227	" "	3540 Impeller 150mm 18/ 316L 32 Ra
55500280	1448630224	SI48630224	3540 Impeller 205mm 22/ 316L 32 Ra
55500281	1448630246	" "	3540 Impeller 200mm 22/ 316L 32 Ra
55500282	1448630240	" "	3540 Impeller 195mm 22/ 316L 32 Ra
55500283	1448630218	" "	3540 Impeller 190mm 22/ 316L 32 Ra
55500906	1448630237	" "	3540 Impeller 185mm 22/ 316L 32 Ra
55501067	1448630226	" "	3540 Impeller 180mm 22/ 316L 32 Ra
55501229	1448630233	" "	3540 Impeller 175mm 22/ 316L 32 Ra
55501228	1448630236	" "	3540 Impeller 170mm 22/ 316L 32 Ra
55501227	1448630234	" "	3540 Impeller 165mm 22/ 316L 32 Ra
55500910	1448630243	" "	3540 Impeller 160mm 22/ 316L 32 Ra
55501480	1448630244	" "	3540 Impeller 155mm 22/ 316L 32 Ra
55501326	1448630248	" "	3540 Impeller 150mm 22/ 316L 32 Ra
55503714	1448630223	SI48630223	3540 Impeller 205mm 30/ 316L 32 Ra ext hub
55504364	1448630249	" "	3540 Impeller 200mm 30/ 316L 32 Ra ext hub
55504099	1448630220	" "	3540 Impeller 195mm 30/ 316L 32 Ra ext hub
55504708	1448630225	" "	3540 Impeller 190mm 30/ 316L 32 Ra ext hub
55503792	1448630230	" "	3540 Impeller 185mm 30/ 316L 32 Ra ext hub
55504083	1448630217	" "	3540 Impeller 180mm 30/ 316L 32 Ra ext hub
55503722	1448630241	" "	3540 Impeller 175mm 30/ 316L 32 Ra ext hub
55503759	1448630235	" "	3540 Impeller 170mm 30/ 316L 32 Ra ext hub
55503995	1448630250	" "	3540 Impeller 165mm 30/ 316L 32 Ra ext hub
55503874	1448630251	" "	3540 Impeller 160mm 30/ 316L 32 Ra ext hub
55504350	1448630219	" "	3540 Impeller 155mm 30/ 316L 32 Ra ext hub
55503697	1448630247	" "	3540 Impeller 150mm 30/ 316L 32 Ra ext hub



Old Fristam Number	New Fristam Number	Ampco Part Number	Part Description
55500244	1458630244	SI58630244	3550 Impeller 250mm 18/ 316L 32 Ra
55500245	1458630221	" "	3550 Impeller 245mm 18/ 316L 32 Ra
55500246	1458630218	" "	3550 Impeller 240mm 18/ 316L 32 Ra
55500247	1458630251	" "	3550 Impeller 235mm 18/ 316L 32 Ra
55500248	1458630246	" "	3550 Impeller 230mm 18/ 316L 32 Ra
55500249	1458630248	" "	3550 Impeller 225mm 18/ 316L 32 Ra
55500250	1458630232	" "	3550 Impeller 220mm 18/ 316L 32 Ra
55500251	1458630237	" "	3550 Impeller 215mm 18/ 316L 32 Ra
55500252	1458630234	" "	3550 Impeller 210mm 18/ 316L 32 Ra
55500253	1458630224	" "	3550 Impeller 205mm 18/ 316L 32 Ra
55500254	1458630216	" "	3550 Impeller 200mm 18/ 316L 32 Ra
55500255	1458630240	" "	3550 Impeller 195mm 18/ 316L 32 Ra
For 250 Frame Motors and Smaller			
55500284	1458630238	SI58630238	3550 Impeller 250mm 22/ 316L 32 Ra
55500285	1458630219	" "	3550 Impeller 245mm 22/ 316L 32 Ra
55500286	1458630217	" "	3550 Impeller 240mm 22/ 316L 32 Ra
55500287	1458630250	" "	3550 Impeller 235mm 22/ 316L 32 Ra
55500288	1458630245	" "	3550 Impeller 230mm 22/ 316L 32 Ra
55500289	1458630247	" "	3550 Impeller 225mm 22/ 316L 32 Ra
55501247	1458630231	" "	3550 Impeller 220mm 22/ 316L 32 Ra
55501246	1458630249	" "	3550 Impeller 215mm 22/ 316L 32 Ra
55501068	1458630229	" "	3550 Impeller 210mm 22/ 316L 32 Ra
55501245	1458630223	" "	3550 Impeller 205mm 22/ 316L 32 Ra
55501678	1458630230	" "	3550 Impeller 200mm 22/ 316L 32 Ra
55502533	1458630226	" "	3550 Impeller 195mm 22/ 316L 32 Ra
For 280 Frame Motors			
55503052	1458630288	SI58630288	3550 Impeller 250mm 22/ 316L 32 Ra ext hub
55504771	1458630302	" "	3550 Impeller 245mm 22/ 316L 32 Ra ext hub
55503754	1458630301	" "	3550 Impeller 240mm 22/ 316L 32 Ra ext hub
55503312	1458630300	" "	3550 Impeller 235mm 22/ 316L 32 Ra ext hub
55503307	1458630299	" "	3550 Impeller 230mm 22/ 316L 32 Ra ext hub
55503279	1458630298	" "	3550 Impeller 225mm 22/ 316L 32 Ra ext hub
55503139	1458630289	" "	3550 Impeller 220mm 22/ 316L 32 Ra ext hub
55502933	1458630290	" "	3550 Impeller 215mm 22/ 316L 32 Ra ext hub
55503286	1458630297	" "	3550 Impeller 210mm 22/ 316L 32 Ra ext hub
55503733	1458630296	" "	3550 Impeller 205mm 22/ 316L 32 Ra ext hub
55503648	1458630295	" "	3550 Impeller 195mm 22/ 316L 32 Ra ext hub
55503053	1458630243	SI58630243	3550 Impeller 250mm 30/ 316L 32 Ra ext hub
55503538	1458630220	" "	3550 Impeller 245mm 30/ 316L 32 Ra ext hub
55503033	1458630227	" "	3550 Impeller 240mm 30/ 316L 32 Ra ext hub
55503720	1458630239	" "	3550 Impeller 235mm 30/ 316L 32 Ra ext hub
55503677	1458630241	" "	3550 Impeller 230mm 30/ 316L 32 Ra ext hub
55503271	1458630242	" "	3550 Impeller 225mm 30/ 316L 32 Ra ext hub
55503501	1458630233	" "	3550 Impeller 220mm 30/ 316L 32 Ra ext hub
55502934	1458630236	" "	3550 Impeller 215mm 30/ 316L 32 Ra ext hub
55503416	1458630235	" "	3550 Impeller 210mm 30/ 316L 32 Ra ext hub
55503585	1458630222	" "	3550 Impeller 205mm 30/ 316L 32 Ra ext hub


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Impellers

Parts Cross Reference

Old Fristam Number	New Fristam Number	Ampco Part Number	Part Description
55500204	1471630062	SI71630062	1050 Impeller 280mm 30/ 316L 32 Ra
55500205	1471630058	" "	1050 Impeller 275mm 30/ 316L 32 Ra
55500206	1471630055	" "	1050 Impeller 270mm 30/ 316L 32 Ra
55500207	1471630059	" "	1050 Impeller 265mm 30/ 316L 32 Ra
55500208	1471630061	" "	1050 Impeller 260mm 30/ 316L 32 Ra
55502886	1471630057	" "	1050 Impeller 255mm 30/ 316L 32 Ra
55502946	1471630060	" "	1050 Impeller 250mm 30/ 316L 32 Ra
55506827	1471630056	" "	1050 Impeller 245mm 30/ 316L 32 Ra
55503843	1471630054	" "	1050 Impeller 240mm 30/ 316L 32 Ra
55502304	1473630056	SI73630056	1150 Impeller 280mm 30/ 316L 32 Ra
55502574	1473630057	" "	1150 Impeller 275mm 30/ 316L 32 Ra
55502315	1473630062	" "	1150 Impeller 270mm 30/ 316L 32 Ra
55502670	1473630055	" "	1150 Impeller 265mm 30/ 316L 32 Ra
55502350	1473630058	" "	1150 Impeller 260mm 30/ 316L 32 Ra
55502682	1473630061	" "	1150 Impeller 255mm 30/ 316L 32 Ra
55502534	1473630054	" "	1150 Impeller 250mm 30/ 316L 32 Ra
55502683	1473630059	" "	1150 Impeller 245mm 30/ 316L 32 Ra
55502312	1473630060	" "	1150 Impeller 240mm 30/ 316L 32 Ra
55502549	1473630132	SI73630132	1160 Impeller 320mm 30/ 316L 32 Ra
55502602	1473630131	" "	1160 Impeller 315mm 30/ 316L 32 Ra
55502603	1473630127	" "	1160 Impeller 310mm 30/ 316L 32 Ra
55502604	1473630134	" "	1160 Impeller 305mm 30/ 316L 32 Ra
55502605	1473630133	" "	1160 Impeller 300mm 30/ 316L 32 Ra
55502606	1473630130	" "	1160 Impeller 295mm 30/ 316L 32 Ra
55502607	1473630129	" "	1160 Impeller 290mm 30/ 316L 32 Ra
55502608	1473630128	" "	1160 Impeller 285mm 30/ 316L 32 Ra



Old Fristam Number	New Fristam Number	Ampco Part Number	Part Description
55500236	1456630242	Not Made by Ampco	3450 Impeller 250mm 18/ 316L 32 Ra
55500237	1456630227	" "	3450 Impeller 245mm 18/ 316L 32 Ra
55500238	1456630229	" "	3450 Impeller 240mm 18/ 316L 32 Ra
55500239	1456630244	" "	3450 Impeller 235mm 18/ 316L 32 Ra
55500240	1456630239	" "	3450 Impeller 230mm 18/ 316L 32 Ra
55500241	1456630240	" "	3450 Impeller 225mm 18/ 316L 32 Ra
55500242	1456630216	" "	3450 Impeller 220mm 18/ 316L 32 Ra
55501232	1456630247	" "	3450 Impeller 215mm 18/ 316L 32 Ra
55501231	1456630223	" "	3450 Impeller 210mm 18/ 316L 32 Ra
55501230	1456630233	" "	3450 Impeller 205mm 18/ 316L 32 Ra
55503235	1456630221	" "	3450 Impeller 200mm 18/ 316L 32 Ra
55502724	1456630249	" "	3450 Impeller 195mm 18/ 316L 32 Ra
For 250 Frame Motors			
55503050	1456630289	Not Made by Ampco	3450 Impeller 250mm 22/ 316L 32 Ra ext hub
55503003	1456630297	" "	3450 Impeller 245mm 22/ 316L 32 Ra ext hub
55503689	1456630296	" "	3450 Impeller 240mm 22/ 316L 32 Ra ext hub
55503404	1456630295	" "	3450 Impeller 235mm 22/ 316L 32 Ra ext hub
55503405	1456630294	" "	3450 Impeller 230mm 22/ 316L 32 Ra ext hub
55503002	1456630293	" "	3450 Impeller 225mm 22/ 316L 32 Ra ext hub
55503787	1456630292	" "	3450 Impeller 220mm 22/ 316L 32 Ra ext hub
55503859	1456630288	" "	3450 Impeller 215mm 22/ 316L 32 Ra ext hub
55504409	1456630291	" "	3450 Impeller 210mm 22/ 316L 32 Ra ext hub
55504408	1456630290	" "	3450 Impeller 195mm 22/ 316L 32 Ra ext hub
For 280 Frame Motors			
55500297	1456630241	Not Made by Ampco	3450 Impeller 250mm 22/ 316L 32 Ra
55500298	1456630228	" "	3450 Impeller 245mm 22/ 316L 32 Ra
55500299	1456630231	" "	3450 Impeller 240mm 22/ 316L 32 Ra
55500300	1456630232	" "	3450 Impeller 235mm 22/ 316L 32 Ra
55500301	1456630238	" "	3450 Impeller 230mm 22/ 316L 32 Ra
55500302	1456630224	" "	3450 Impeller 225mm 22/ 316L 32 Ra
55500303	1456630217	" "	3450 Impeller 220mm 22/ 316L 32 Ra
55501235	1456630248	" "	3450 Impeller 215mm 22/ 316L 32 Ra
55501234	1456630245	" "	3450 Impeller 210mm 22/ 316L 32 Ra
55501233	1456630225	" "	3450 Impeller 205mm 22/ 316L 32 Ra
55503152	1456630219	" "	3450 Impeller 200mm 22/ 316L 32 Ra
55503051	1456630243	Not Made by Ampco	3450 Impeller 250mm 30/ 316L 32 Ra ext hub
55503055	1456630235	" "	3450 Impeller 245mm 30/ 316L 32 Ra ext hub
55503056	1456630230	" "	3450 Impeller 240mm 30/ 316L 32 Ra ext hub
55504772	1456630234	" "	3450 Impeller 235mm 30/ 316L 32 Ra ext hub
55503856	1456630237	" "	3450 Impeller 230mm 30/ 316L 32 Ra ext hub
55503948	1456630236	" "	3450 Impeller 225mm 30/ 316L 32 Ra ext hub
55504017	1456630218	" "	3450 Impeller 220mm 30/ 316L 32 Ra ext hub
55503687	1456630246	" "	3450 Impeller 215mm 30/ 316L 32 Ra ext hub



Adapters

Cast Iron Numbers, Use Stainless Steel Equivalent

Old Fristam Number	New Fristam Number	Ampco Part Number	Part Description
62501116	1310600006	SX10600087	Adapter 140TC
62500437	1310600004	SX10600007	Adapter 180TC/210TC
62501099	1310600005	SX10600088	Adapter 250TC
62501833	1310600008	SX10600089	Adapter 280TC/TSC
62504726	1310600015	SX10600100	Adapter 320TC/TSC
62502001	1310600009	SX10600120	Adapter 210/250TC for 1050, 1150, 1160

Stainless Steel Adapters, Direct Replacement

Old Fristam Number	New Fristam Number	Ampco Part Number	Part Description
62503377	1310600087	SX10600087	Adapter 140TC
62501362	1310600007	SX10600007	Adapter 180TC/210TC
	1310600088	SX10600088	Adapter 250TC
	1310600089	SX10600089	Adapter 280TC/TSC
	1310600100	SX10600100	Adapter 320TC/TSC
	1310600120	SX10600120	Adapter 210/250TC for 1050, 1150, 1160

Casing Gaskets (O-Rings)

Old Fristam Number	New Fristam Number	Ampco Part Number	Part Description
65500043	1180000331	GX80000331	Cover Gasket Buna FP/FPX 701/702
65500044	1180000332	GX80000332	Cover Gasket Buna FP/FPX 711/712
65500048	1180000334	GX80000334	Cover Gasket Buna FP/FPX 720/731/3530
65500052	1180000337	GX80000337	Cover Gasket Buna FP/FPX 732/740/1732/1740
65500046	1180000333	GX80000333	Cover Gasket Buna FP/FPX 3520
65500050	1180000336	GX80000336	Cover Gasket Buna FP/FPX 3540
65500054	1180000339	GX80000339	Cover Gasket Buna FP/FPX 3450/3550
65500057	1180000021	GX80000021	Cover Gasket Buna FP/FPX 1050/1150/1160
65502302	1180000353	GX80000353	Cover Gasket Viton FP/FPX 701/702
65500045	1180000017	GX80000017	Cover Gasket Viton FP/FPX 711/712
65500049	1180000335	GX80000335	Cover Gasket Viton FP/FPX 720/731/3530
65500053	1180000338	GX80000338	Cover Gasket Viton FP/FPX 732/740/1732/1740
65500047	1180000018	GX80000018	Cover Gasket Viton FP/FPX 3520
65500051	1180000019	GX80000019	Cover Gasket Viton FP/FPX 3540
65500055	1180000340	GX80000340	Cover Gasket Viton FP/FPX 3450/3550
65500119	1180000026	GX80000026	Cover Gasket Viton FP/FPX 1050/1150/1160
65502514	1180000060	GX80000060	Cover Gasket EPDM FP/FPX 701/702
65502619	1180000357	GX80000357	Cover Gasket EPDM FP/FPX 711/712
65502089	1180000351	GX80000351	Cover Gasket EPDM FP/FPX 720/731/3530
65503522	1180000114	GX80000114	Cover Gasket EPDM FP/FPX 732/740/1732/1740
65502419	1180000057	GX80000057	Cover Gasket EPDM FP/FPX 3520
65502420	1180000058	GX80000058	Cover Gasket EPDM FP/FPX 3540
65502090	1180000352	GX80000352	Cover Gasket EPDM FP/FPX 3450/3550
65504689	1180000152	GX80000152	Cover Gasket EPDM FP/FPX 1050/1150/1160
1321000172	1321000104	SX21000104	FP 320TSC w/key 316L 32 Ra ext'd hub
1321000174	1321000105	SX21000105	FP 1150 210TC w/key 316L 32 Ra
1321000175	1321000106	SX21000106	FP 1150 250TC w/key 316L 32 Ra
1321000176	1321000107	SX21000107	FP 1150 280TC w/key 316L 32 Ra
1321000177	1321000108	SX21000108	FP 1150 320TC w/key 316L 32 Ra

**Please contact Ampco for replacement of previously designed stubshafts

Single Seal Stub Shafts

Old Fristam Number	New Fristam Number	Ampco Part Number	Part Description
130000007	130000134	SX00000134	FPX 140TC w/key 316L 32 Ra 7/8 ID
130000012	130000135	SX00000135	FPX 180TC w/key 316L 32 Ra 1-1/8 ID
	1300000308	SX00000308	FPX 180TC w/key 316L 32 Ra (3551 only) 1-1/8 ID
130000016	130000136	SX00000136	FPX 210TC w/key 316L 32 Ra 1-3/8 ID
	1300000282	SX00000282	FPX 210TC w/key 316L 32 Ra (3551 only) 1-3/8 ID
130000027	130000137	SX00000137	FPX 250TC w/key 316L 32 Ra 1-5/8 ID
130000041	130000080	SX00000080	FPX 280TSC w/key 316L 32 Ra 1-5/8 ID
130000193	130000083	SX00000083	FPX 280TSC w/key 316L 32 Ra ext'd hub 1-5/8 ID
130000063	130000084	SX00000084	FPX 320TSC w/key 316L 32 Ra ext'd hub 1-7/8 ID
130000195	130000085	SX00000085	FPX 1150 210TC w/key 316L 32 Ra 1-3/8 ID
130000194	130000086	SX00000086	FPX 1150 250TC w/key 316L 32 Ra 1-5/8 ID
130000033	130000087	SX00000087	FPX 1150 280TC w/key 316L 32 Ra 1-7/8 ID
130000052	130000088	SX00000088	FPX 1150 320TC w/key 316L 32 Ra 2-1/8 ID

Double Seal Stub Shafts

Old Fristam Number	New Fristam Number	Ampco Part Number	Part Description
132100005	1321000117	SX21000117	FP 140TC w/key 316L 32 Ra 7/8 ID
132100014	1321000118	SX21000118	FP 180TC w/key 316L 32 Ra 1-1/8 ID
132100016	1321000119	SX21000119	FP 210TC w/key 316L 32 Ra 1-3/8 ID
	1321000126	SX21000126	FP 210TC w/key 316L 32 Ra (3551 only) 1-3/8 ID
132100029	1321000100	SX21000100	FP 250TC/280TSC w/key 316L 32 Ra 1-5/8 ID
1321000171	1321000103	SX21000103	FP 280TSC w/key 316L 32 Ra ext'd hub 1-5/8 ID
1321000172	1321000104	SX21000104	FP 320TSC w/key 316L 32 Ra ext'd hub 1-7/8 ID
1321000174	1321000105	SX21000105	FP 1150 210TC w/key 316L 32 Ra 1-3/8 ID
1321000175	1321000106	SX21000106	FP 1150 250TC w/key 316L 32 Ra 1-5/8 ID
1321000176	1321000107	SX21000107	FP 1150 280TC w/key 316L 32 Ra 1-7/8 ID
1321000177	1321000108	SX21000108	FP 1150 320TC w/key 316L 32 Ra 2-1/8 ID

Previously Designed Stub Shafts - **Will Require Shaft Collar In addition to Shaft**

Old Fristam Number	Ampco Shaft	Include Collar	Part Description
52501255	SX00000134 & SX18000013		FPX 140TC w/key 316L 32 Ra 7/8 ID
52500094	SX00000135 & SX18000014		FPX 180TC w/key 316L 32 Ra 1-1/8 ID
52500600	SX00000135 & SX18000014		FPX 180TC w/key 316L 32 Ra 1-1/8 ID
52500095	SX00000136 & SX18000015		FPX 210TC w/key 316L 32 Ra 1-3/8 ID
52500601	SX00000136 & SX18000015		FPX 210TC w/key 316L 32 Ra 1-3/8 ID
52501256	SX00000137 & SX18000016		FPX 250TC w/key 316L 32 Ra 1-5/8 ID
52502753	SX00000080 & SX18000035		FPX 280TSC w/key 316L 32 Ra 1-5/8 ID
52502932	SX00000083 & SX18000035		FPX 280TSC w/key 316L 32 Ra ext'd hub 1-5/8 ID
52504730	SX00000084 & SX18000027		FPX 320TSC w/key 316L 32 Ra ext'd hub 1-7/8 ID
52504362	SX00000085 & SX18000016		FPX 1150 210TC w/key 316L 32 Ra 1-3/8 ID
52502173	SX00000086 & SX18000035		FPX 1150 250TC w/key 316L 32 Ra 1-5/8 ID
52501831	SX00000087 & SX18000027		FPX 1150 280TC w/key 316L 32 Ra 1-7/8 ID
52504732	SX00000088 & SX18000028		FPX 1150 320TC w/key 316L 32 Ra 2-1/8 ID
52500079	SX21000117 & SX18000013		FP 140TC w/key 316L 32 Ra 7/8 ID
52500593	SX21000117 & SX18000013		FP 140TC w/key 316L 32 Ra 7/8 ID
52500078	SX21000118 & SX18000014		FP 180TC w/key 316L 32 Ra 1-1/8 ID
52500587	SX21000118 & SX18000014		FP 180TC w/key 316L 32 Ra 1-1/8 ID
52500081	SX21000119 & SX18000015		FP 210TC w/key 316L 32 Ra 1-3/8 ID
52500588	SX21000119 & SX18000015		FP 210TC w/key 316L 32 Ra 1-3/8 ID
52500595	SX21000100 & SX18000035		FP 250TC/280TSC w/key 316L 32 Ra 1-5/8 ID
52502985	SX21000103 & SX18000035		FP 280TSC w/key 316L 32 Ra ext'd hub 1-5/8 ID
52502931	SX21000104 & SX18000027		FP 320TSC w/key 316L 32 Ra ext'd hub 1-7/8 ID
52502693	SX21000105 & SX18000016		FP 1150 210TC w/key 316L 32 Ra 1-3/8 ID
52502425	SX21000106 & SX18000035		FP 1150 250TC w/key 316L 32 Ra 1-5/8 ID
52502695	SX21000107 & SX18000027		FP 1150 280TC w/key 316L 32 Ra 1-7/8 ID
52503983	SX21000108 & SX18000028		FP 1150 320TC w/key 316L 32 Ra 2-1/8 ID

Shaft Collars (Clamping Rings)

Old Fristam Number	New Fristam Number	Ampco Part Number	Part Description
53504916	131800013	SX1800013	Clamping Ring 140TC Frame
53504917	131800014	SX1800014	Clamping Ring 180TC Frame
53504918	131800015	SX1800015	Clamping Ring 210TC Frame
53504919	131800016	SX1800016	Clamping Ring 250TC Frame
	131800035	SX1800035	Clamping Ring 280TSC Frame and double flange 250TC Frame
	131800027	SX1800027	Clamping Ring 280TC/320TSC Frame
	131800028	SX1800028	Clamping Ring 320TC Frame

Impeller Nuts

Old Fristam Number	New Fristam Number	Ampco Part Number	Part Description
53501486	195400000	SI5400000	Impeller Nut 633 Seal 140TC-210TC
53501835	195400007	SI5400007	Impeller Nut 735 Seal 250TC-280TSC
53501840	195400001	SI5400001	Impeller Nut 736 Seal 320TC 1150 models
53500946	195400005	SI5400005	Impeller Nut 735/736 Seal ext'd hub models

Impeller Nut Gaskets (gasket only)

Old Fristam Number	New Fristam Number	Ampco Part Number	Part Description
65501392	1181000089	GX81000089	Impeller Nut Gasket 633 Seal
65501825	1181000083	GX81000083	Impeller Nut Gasket 735 Seal std models
65501817	1181000098	GX81000098	Impeller Nut Gasket 735/736 Seal ext hub models

Impeller Nuts with Gasket (sold only as components)

Old Fristam Number	New Fristam Number	Ampco Part Number	Part Description
53501488	1080000035	Use SI54000000 & GX81000089	633 Seal 140TC-210TC
53502023	1080000036	Use SI54000007 & GX81000083	735 Seal 250TC-280TSC
53502025	1080000037	Use SI54000001 & GX81000098	736 Seal 320TC 1150 models
53503287	1080000038	Use SI54000005 & GX81000098	735/736 Seal ext'd hub models

Casing Nuts

Old Fristam Number	New Fristam Number	Ampco Part Number	Part Description
58500316	1103000020	SX03000020	Casing Wing Nut
58502867	1103000020	SX03000020	Casing Wing Nut

Shaft Keys

Old Fristam Number	New Fristam Number	Ampco Part Number	Part Description
53500309	1315000002	SX15000002	Key for 140TC-280TSC
53500311	1315000019	SX15000019	Key for 280TSC ext'd hub
53500313	1315000020	SX15000020	Key for FPX 1150 models
53501329	1315000023	SX15000023	Key for 320TSC

Retaining Rings

Old Fristam Number	New Fristam Number	Ampco Part Number	Part Description
	1148000021	SX48000021	Retaining Ring (for 633 Seal)
	1148000027	SX48000027	Retaining Ring (for 735 seal, 250TC)
	1148000022	SX48000022	Retaining Ring (for 735 seal, 280TC)
	1148000023	SX48000023	Retaining Ring (for 736 seal)


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